Tabla 2

Annex B (informative) Comparison of ISO/DIS 22000 versus ISO 22000:2005 Table B.1 – Main structure

	ISO/DIS 22000	ISO 22000:2005
4	Context of the organization	New heading
4.1	Understanding the organization and its context	New
4.2	Understanding the needs and expectations of interested parties	New
4.3	Determining the scope of the food safety management system	4.1 (& new)
4.4.	Food safety management system	4.1
5	Leadership	New heading
5.1	Leadership and commitment	5.1, 7.4.3 (& new)
5.2	Food safety policy	5.2 (& new)
5.3	Organizational roles, responsibilities and authorities	5.4, 5.5, 7.3.2 (& new)
6	Planning	New heading
6.1	Actions to address risks and opportunities	New
6.2	Objectives of the food safety management system and planning to achieve them	5.3 (& new)
6.3	Planning of changes	5.3 (& new)
7	Support	New heading
7.1	Resources	1, 4.1, 6.2, 6.3, 6.4 (& new)
7.2	Competence	6.2, 7.3.2 (& new)
7.3	Awareness	6.2.2
7.4	Communication	5.6, 6.2.2
7.5	Documented	4.2, 5.6.1
8	Operation	New heading
8.1	Operational planning and control	New
8.2	PRPs	7.2
8.3	Traceability system	7.9 (& new)
8.4	Emergency preparedness and response	5.7 (& new)
8.5	Hazard control	7.3, 7.4, 7.5, 7.6, 8.2 (&new)
8.6	Updating the information specifying the PRPs and the hazard control plan	7.7
8.7	Control of monitoring and measuring	8.3
8.8	Verification related to PRPs and the hazard control plan	7.8, 8.4.2
8.9	Control of product and process nonconformities	7.10
9	Performance evaluation of the food safety management system	New heading
9.1	Monitoring, measurement, analysis and evaluation	New heading
9.1.1	General	New
9.1.2	Analysis and evaluation	8.4.2, 8.4.3
9.2	Internal audit	8.4.1
9.3	Management review	5.8 (& new)
9.3.1	General	5.2, 5.8.1
9.3.2	Management review input	5.8.2 (& new)
9.3.3	Management review output	5.8.1, 5.8.3
10	Improvement	New heading
10.1	Nonconformity and corrective action	New
10.2	Updating the food safety management system	8.5.2
10.3	Continual improvement	8.1, 8.5.1

Fuente: ISO/DIS 22000